Miniature Bearing Temperature Sensors

The bearings of industrial rotating equipment operate under arduous conditions—often for considerable periods of time. The most reliable indicator of bearing condition is the temperature of the metal beneath the shoe.

Recognition of rising temperature can provide a warning of the breakdown of the lubricating oil film, allowing machine shutdown and maintenance to take place before catastrophic failure of the bearing and possible damage to its mounting. Conax Miniature Bearing Sensors provide a simple and cost-effective method to monitor bearing temperatures.



Embedment RTDs and Thermocouples

Maximum Number of Conductors and Wire Gauge (AWG)

	Case Style A ⁶		Case Style B⁵		Case Style C ⁶		Case Style D ⁶		Case Style E ⁶	
Sensor Type										
	Case L: 0.250" (6.4 mm) Case Ø: 0.275" (7.0 mm)		Case L: 0.250" (6.4 mm) Case Ø: 0.188" (4.8 mm) Flange Ø: 0.250" (6.4 mm)		Case L: 0.300" (7.6 mm) Case Ø: 0.125" (3.2 mm)		Case L: 0.300" (7.6 mm) Case Ø: 0.080" (2.0 mm)		Case L: 0.250" (6.4 mm) Case Ø: 0.250" (6.4 mm)	
	Single ¹	Dual ¹	Single ¹	Dual ¹	Single ¹	Dual ¹	Single ¹	Dual ¹	Single ¹	Dual ¹
Platinum, 100 Ω ± 0.12% at 0°C (Meets EN60751, Class B) ^{2,4}	3 wire 24 AWG	6 wire 24 AWG	3 wire 24 AWG	6 wire 24 AWG	3 wire 26 AWG	N/A	3 wire 30 AWG	N/A	3 wire 24 AWG	6 wire 24 AWG
Thermocouple (E, J, K, T) ³	2 wire 24 AWG	4 wire 24 AWG	2 wire 24 AWG	4 wire 24 AWG	2 wire 26 AWG	N/A	2 wire 28 AWG	N/A	2 wire 24 AWG	4 wire 24 AWG

¹Smaller wire available - Contact Factory

Specifications

Temperature Range: -40 to 230°C (-40 to 446°F)

Case Materials: 316 SS; Copper; Nickel Plated Copper; Tin Plated Copper, Brass.

Lead Wires: Stranded silver plated copper conductors with PTFE insulation and optional stainless steel overbraid.



Time Constant: 3.0 sec. (Style A) to 1.5 sec. (Style D), Typical value in moving water (3ft/sec)

Insulation Resistance: 10 Megaohms Min. at 100 VDC, leads to case (RTD). 10 Megaohms Min. at 100 VDC, Ungrounded only (T/C)



²Also meets ± .36% Tolerance Band

³Thermocouple (E,J,K,T) - Standard Limits of Error, Special Limits of Error Available - Consult Factory

⁴RTD, Recommended Driving Current - 1mA max

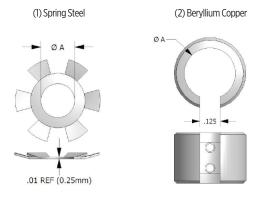
⁵Installation Procedure Request TSD 40.001

⁶Installation Procedure Request TSD 40.003

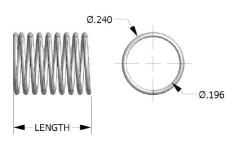
Installation and Accessories

Case Style	Installation Instructions	Dimensions
A&E	Install Case Style A sensor just below the babbitt layer, then puddle the babbitt metal over the sensor tip and smooth. Case E is bonded with epoxy nearthe babbitt face for best readings.	0.278/.261* (CASE A) (7.05/7.14mm) Ø BORE 0.2587.256 (CASE E) (6.43/6.50mm) Ø BORE 8EARING SHOE 0.188 (4.76mm)
B (5)	The Spring Steel style retaining ring allows spring loading with the spring and retaining ring (order separately). The Beryllium Copper style retaining ring allows removal and reinstallation. Slide the spring and ring over the leads, insert the sensor tip into a milled hole, and push down on the retaining ring to compress the spring and secure the sensor.	BABBITT LAYER BEARING SHOE SPRING SPRING LEADWIRE C.3.12 ± .001 (7.92 ± .02mm) BORE RETAINING RING
C & D (6)	Bond with epoxy inside small bearing shoes. Locate near the babbitt face for best readings.	SENSOR Ø + .005' (.01m

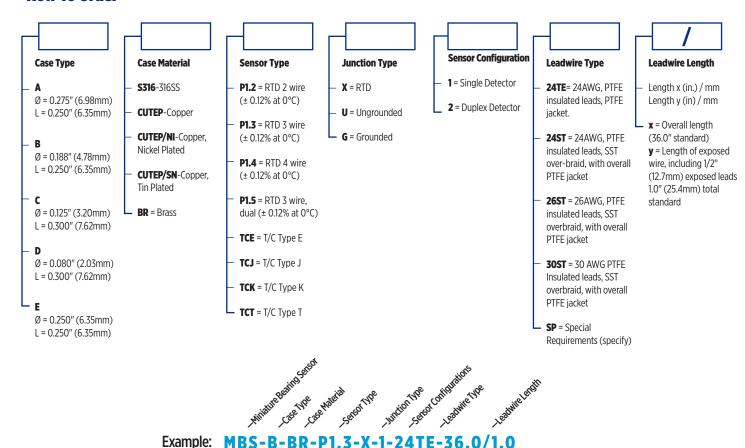
Retaining Rings								
Style	Ordering P/N "A" Diameter							
1	48-0054-001	0.156" (3.96 mm)						
1	48-0054-002	0.136" (3.45 mm)						
2	48-0111-001	0.213" (5.4 mm)						
To be ordered in conjunction with Case Style B								



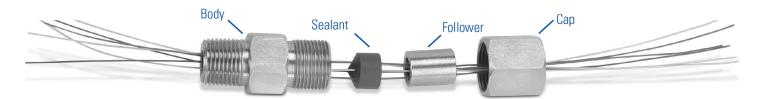
Springs									
Ordering P/N	Length (in.)	Load (lbs.)							
6961-37	.44" (11.2mm)	2.75							
6961-24	.50" (12.7mm)	2.71							
48-0048-003	1.25" (31.8mm)	2.02							
48-0048-005	1.75" (44.5mm)	2.02							
48-0048-004	2.00" (50.8mm)	2.02							
48-0048-001	3.00" (76.2mm)	2.02							
To be ordered in conjunction with Case Style B									



How To Order



Bearing Sensor Wire Seals (BSWS)—To Prevent Oil Leakage



Conax Technologies BSWS assemblies were originally designed for use with embedment bearing temperature sensors to prevent oil migrating along the sensor leads. They seal on the individual insulated leads exiting an oil-filled bearing house. They may also be used to seal all types of insulated instrumentation lead wire. These sealing assemblies can be found in large motors, generators, turbines, pumps, compressors and journal bearing pedestals.

Construction consists of 303SST for metallic parts and a sealant made from 'Viton'. Standard assemblies seal 2 to 14 wires in a variety of wire gauges. Please consult Conax Technologies for custom needs.

• Temperature Range: Ambient to +100° F (+37.8° C)

• Pressure Range: to 50 psig (3.4 bar)

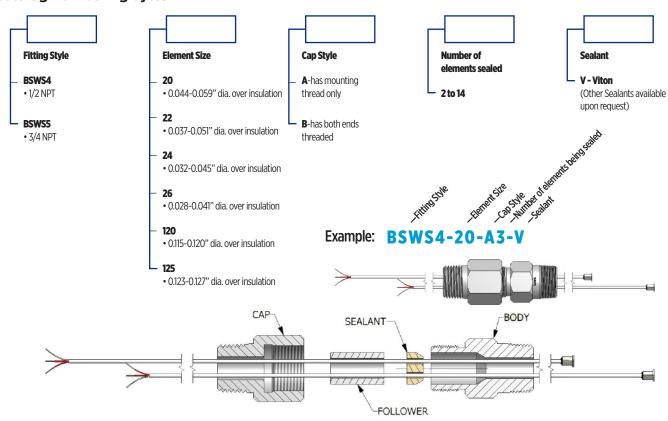
The replaceable sealant permits repeated use of the same fitting. Elements can be easily assembled or replaced in the field. To replace the sealant or elements, simply loosen the cap, replace the necessary items, relubricate and retorque the cap. See page 68 of our Catalog 5001 for more information on our BSWS model.

To order a Replacement Sealant, order RS – (Fitting) – (Element Size) – (Number of Holes) – V

Example: RS-BSWS4-20-2-V

How To Order (BSWS)

Catalog Numbering System



Catalog Number		Diameter Over Insulation		Thread	Length		Length		Hex Size				Pressure Rating	
				NPT		A)	((B)		Cap	Body	Сар	Vit	on
Number	of Wires	IN	MM	IN	IN	MM	IN	MM	IN	IN	ММ	ММ	PSIG	BAR
BSWS4-20	2-8	0.044-0.059	1.1-1.5	1/2	2.50	63.5	3.25	82.6	1.000	1.000	25.4	25.4	50	3.4
BSWS4-22	2-8	0.037-0.051	0.9-1.3	1/2	2.50	63.5	3.25	82.6	1.000	1.000	25.4	25.4	50	3.4
BSWS4-24	2-8	0.032-0.045	0.8-1.1	1/2	2.50	63.5	3.25	82.6	1.000	1.000	25.4	25.4	50	3.4
BSWS4-26	2-8	0.028-0.041	0.7-1.0	1/2	2.50	63.5	3.25	82.6	1.000	1.000	25.4	25.4	50	3.4
BSWS5-20	2-14	0.044-0.059	1.1-1.5	3/4	2.88	73.0	3.63	92.1	1.250	1.500	31.8	38.1	50	3.4
BSWS5-22	2-14	0.037-0.051	0.9-1.3	3/4	2.88	73.0	3.63	92.1	1.250	1.500	31.8	38.1	50	3.4
BSWS5-24	2-14	0.032-0.045	0.8-1.1	3/4	2.88	73.0	3.63	92.1	1.250	1.500	31.8	38.1	50	3.4
BSWS5-26	2-14	0.028-0.041	0.7-1.0	3/4	2.88	73.0	3.63	92.1	1.250	1.500	31.8	38.1	50	3.4
BSWS5-120	2-4	0.115-0.120	2.9-3.3	3/4	2.88	73.0	3.63	92.1	1.250	1.500	31.8	38.1	50	3.4
BSWS5-125	2-4	0.123-0.127	3.1-3.2	3/4	2.88	73.0	3.63	92.1	1.250	1.500	31.8	38.1	50	3.4

BSWS assemblies may be purchased with SAE/MS thread mount, weld neck or flange style mounts. Consult factory for details.

All pressure and torque ratings were determined at 68° F (20° C) using stainless steel rod as the element. Pressure ratings may degrade at higher temperatures. Pressure rating guide values are provided for glands with elements restrained by the compressed sealant. Higher pressure may be attained with additional element restraints.

For proper assembly of these sealing glands, see the Assembly Instructions provided in Catalog 5001.

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